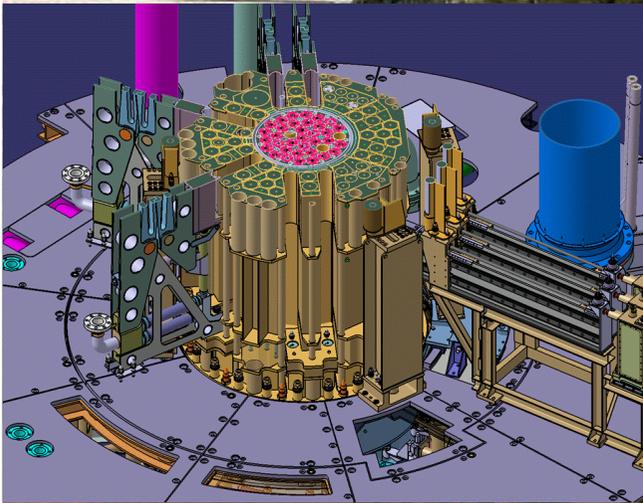


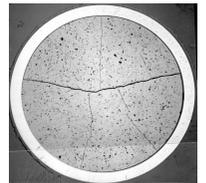
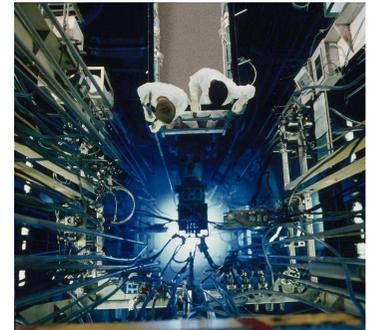
The Jules Horowitz Reactor: a new High performances European MTR open to international community

Dr Gilles Bignan
CEA/French Atomic Energy Commission
JHR User Facility Interface Manager

gilles.bignan@cea.fr

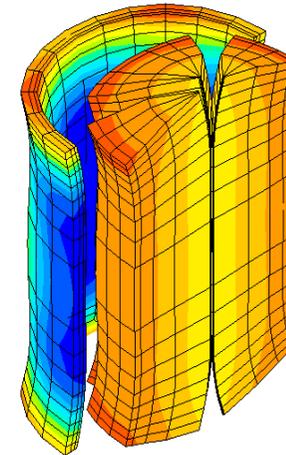


- ↪ MTRs have provided valuable support to develop nuclear energy and are still necessary to sustain industry and public bodies
- ↪ Existing MTRs providing support to industry are ageing
 - ✓ Ex. Halden (50 y.), OSIRIS (44 y.)...
 - ✓ With increasing risk of shut-down
 - ☞ R2 in Sweden shut-down at 45 y. with a 6 month notice !
 - ✓ With increasing probability of incident after 40 years of operation
 - ☞ NRU (52y.), HFR (48 y.)
- ↪ At least one new MTR dedicated to nuclear energy support is necessary (requirement from the ESFRI roadmap)
 - ✓ As an international user-facility (mature industry, large available knowledge)



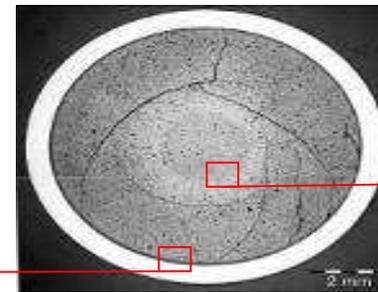
↳ Material Ageing under irradiation

- ✓ dpa, ...
- ✓ Corrosion, Radiolyse ...

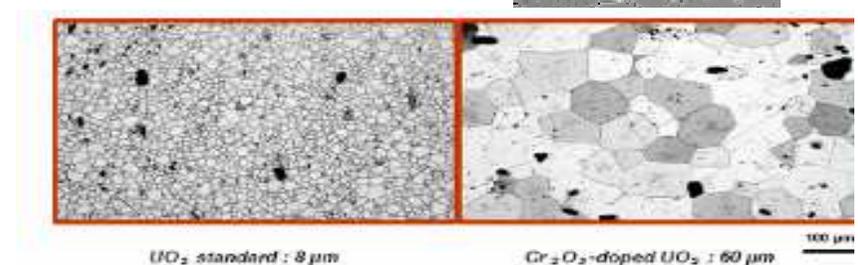
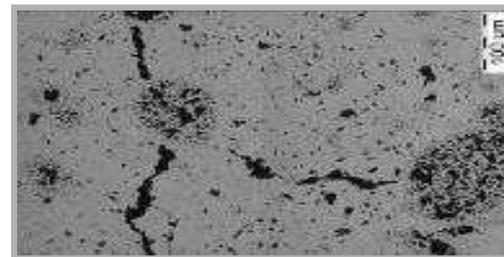
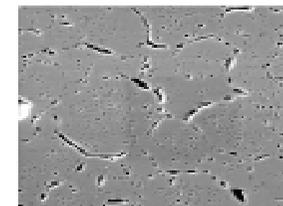


↳ Fuel Behaviour under irradiation (PCI, FGR...)

Restructuration à fort taux (RIM)



Précipitation gaz de fission





JHR meets key needs for Industry and public bodies



↳ Plant life time management for a capital intensive technology

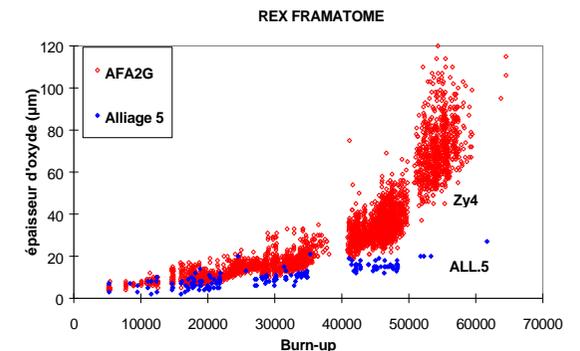
- ✓ Plant operation optimisation
- ✓ Ageing management
- ✓ New plant business case
- ✓ Support to national licensing process

↳ Fuel evolution and related safety demonstration

- ✓ Product optimisation by the Vendors
- ✓ Fuel behaviour validation by Utilities in incidental and accidental situation
- ✓ Innovations to improve U consumption in Gen 3 and for sustainability in Gen 4
- ✓ Support to national licensing process

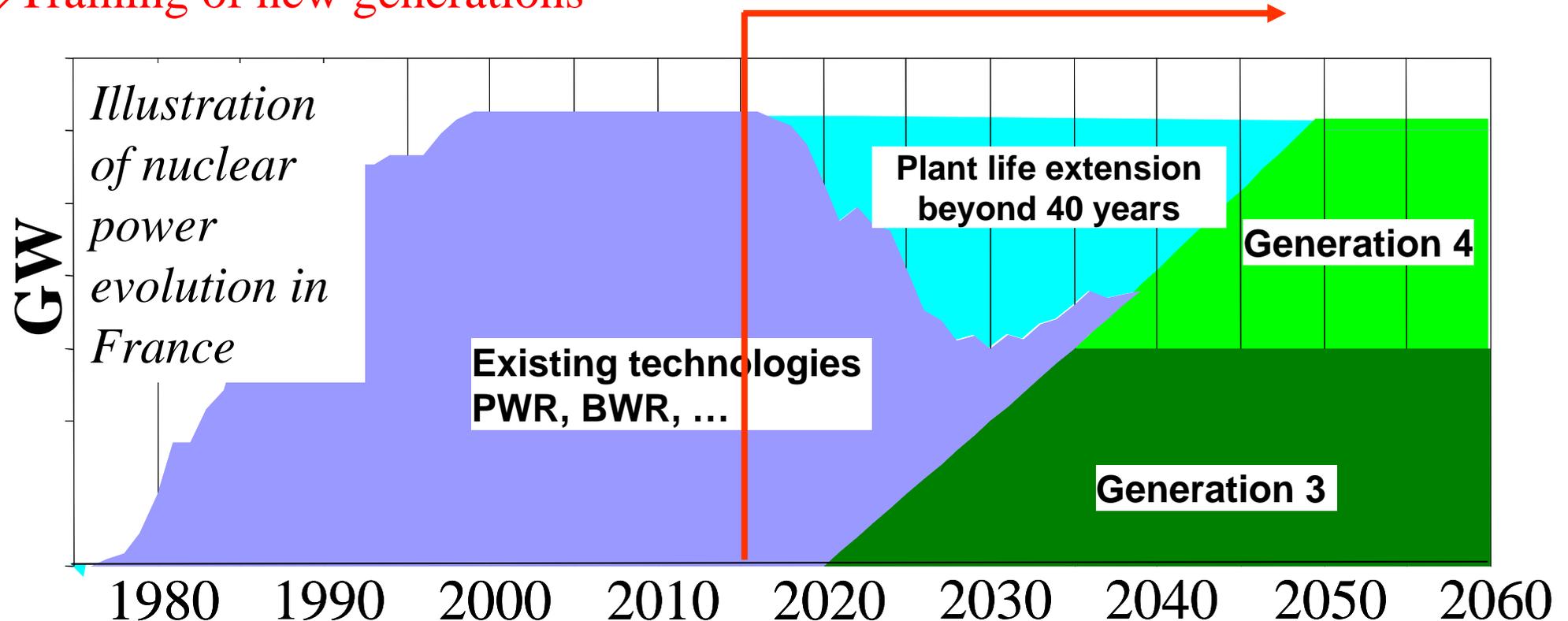
↳ To support expertise

- ✓ Training of new generations
- ✓ Credibility for public acceptance
- ✓ Assessment of safety requirements evolution and international regulation harmonisation



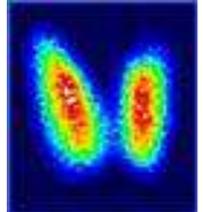
JHR status: an MTR optimised to support industrial & public needs

- ↪ Safety and Plant life time management (ageing & new plants)
- ↪ Fuel behaviour validation in incidental and accidental situation
- ↪ Assess innovations and related safety for future NPP: Gen 3 and Gen 4
- ↪ Training of new generations



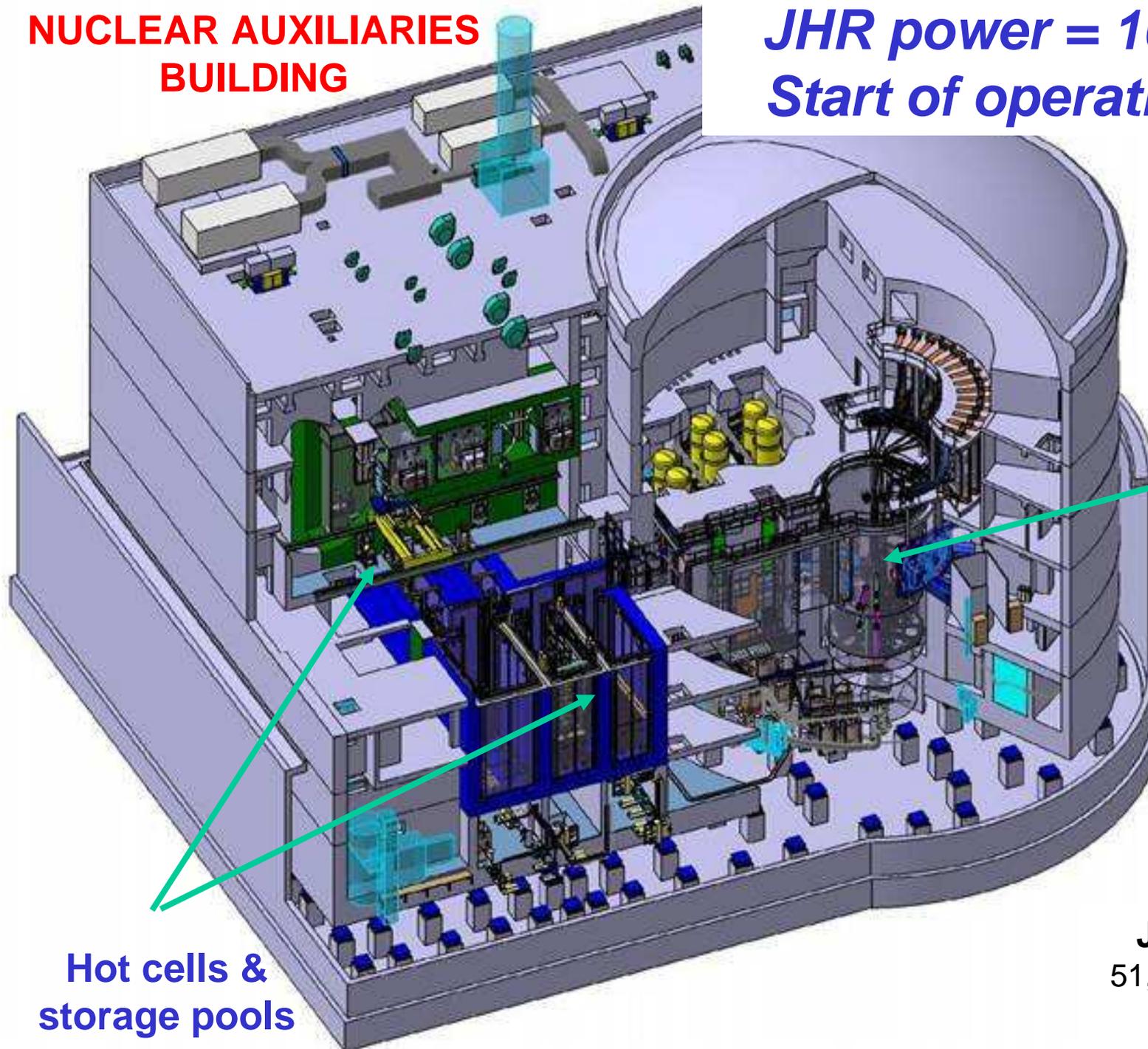


- ↪ JHR optimised for fuel and material testing for the benefice of industry and public bodies
- ↪ JHR will also provide significant MOLI production for medical purposes
(*see Mr Gaillot presentation , this conference*)
- ↪ JHR is now under construction
 - ✓ Design completed, Site excavation completed
 - ✓ First concrete : 6/08/09 ; Lower basement completed end September 09
 - ✓ Upper Basement concrete poured beginning of June 2010 (completed fall 2010)
- ↪ On going procurement process
 - ✓ Engineering for the realisation phase, civil work, pumps for the primary circuit, ...
 - ✓ More than 90% of the project cost engaged fall 2010 (700 M€)
- ↪ Licensing process: Preliminary Safety Analysis Report assessment
 - ✓ Start of the process: public consultation 2005, public enquiry 2006
 - ✓ A large effort in the technical assessment (2007, 2008)
 - ✓ Nuclear Installation Decree: 12th October 2009



**NUCLEAR AUXILIARIES
BUILDING**

***JHR power = 100MW/70MW
Start of operation mid 2014***



**REACTOR
BUILDING**

Reactor
pool

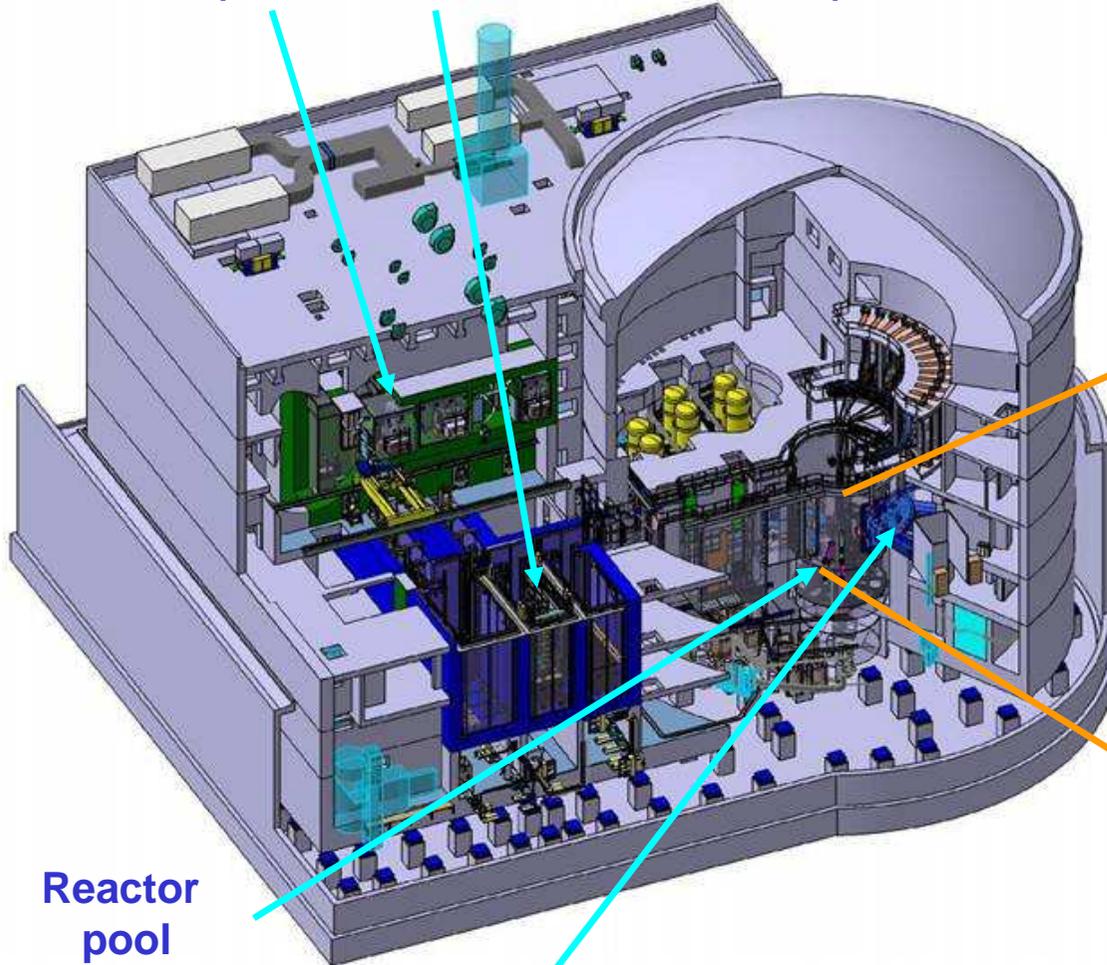
Hot cells &
storage pools

JHR characteristics
51,12m x 46,75m + Φ 36.6m
H 34,4m + H44,9 m

JHR General presentation

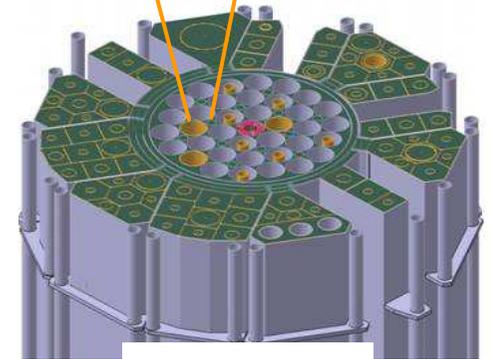
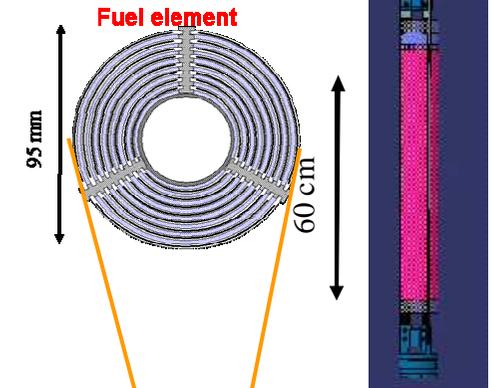
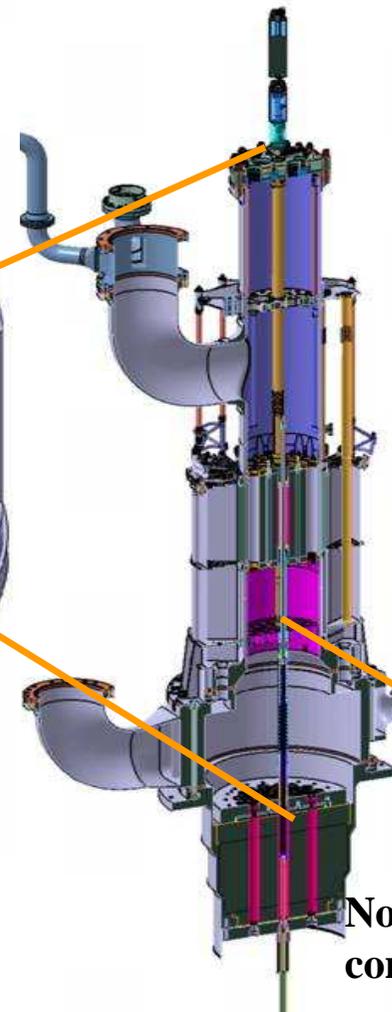


Hot cells and storage pools
(Non destructive examinations)



Reactor pool

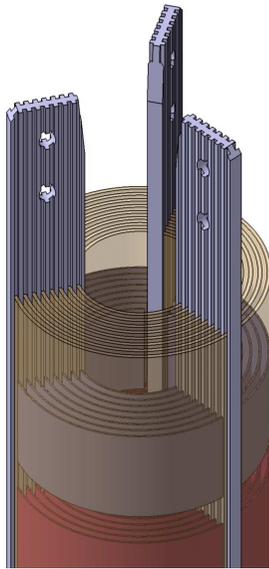
FP lab and experimental cubicles



Core and reflector
(60x60 cm²)

Nominal Operating conditions: 100 MW/70 MW

Fuel elements and in-core experimental location

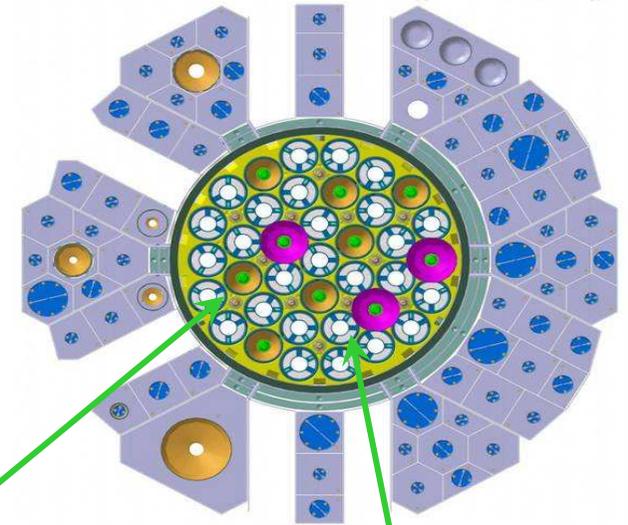


Reference LEU high density
Fuel for the JHR Project :
UMo 8g/cc (19.75%)

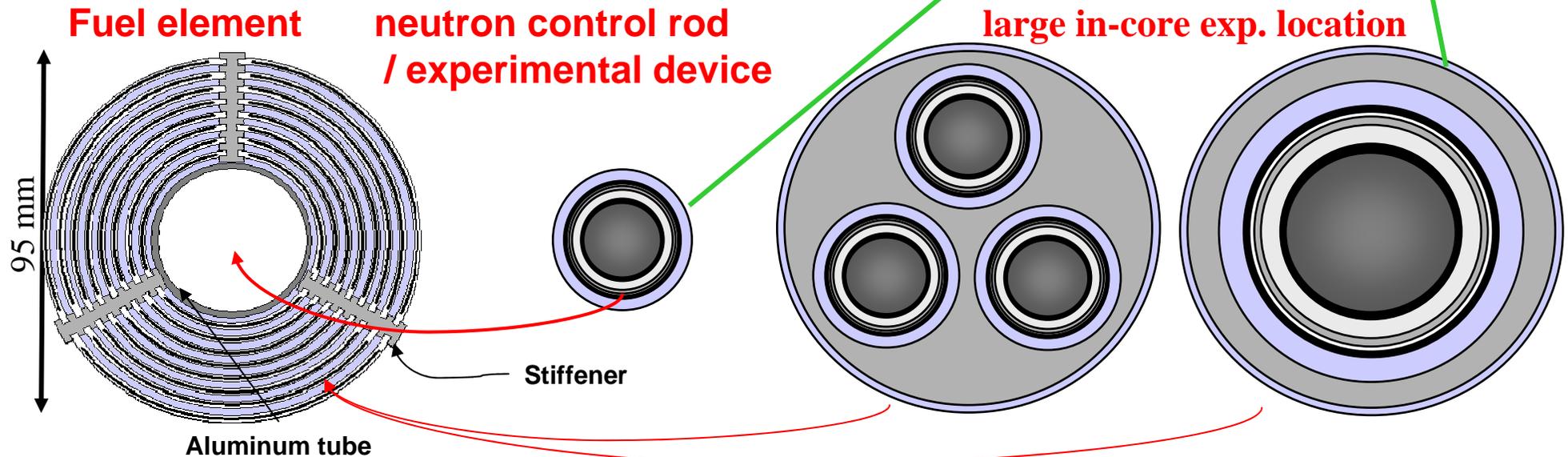
Back-Up:

U_3Si_2 : $\leq 27\%$ U5, 4, 8gU/cm³

Cladding Al FeNi



experimental locations: $\varnothing 32$ or $\varnothing 80$ mm



JHR core characteristic



In core

Up to $5.5 \cdot 10^{14}$ n/cm².s > 1MeV
 Up to 10^{15} n/cm².s > 0.1MeV

Small locations ($\Phi \sim 32$ mm)
 Large locations ($\Phi \sim 80$ mm)

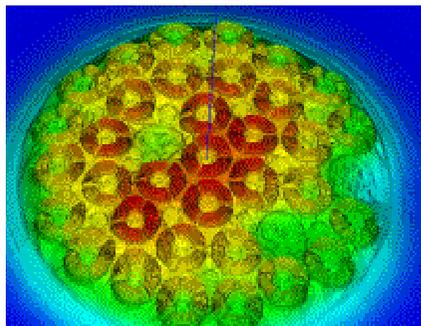
In reflector

Up to $5.5 \cdot 10^{14}$ n/cm².s
 Fixed positions and displacement systems

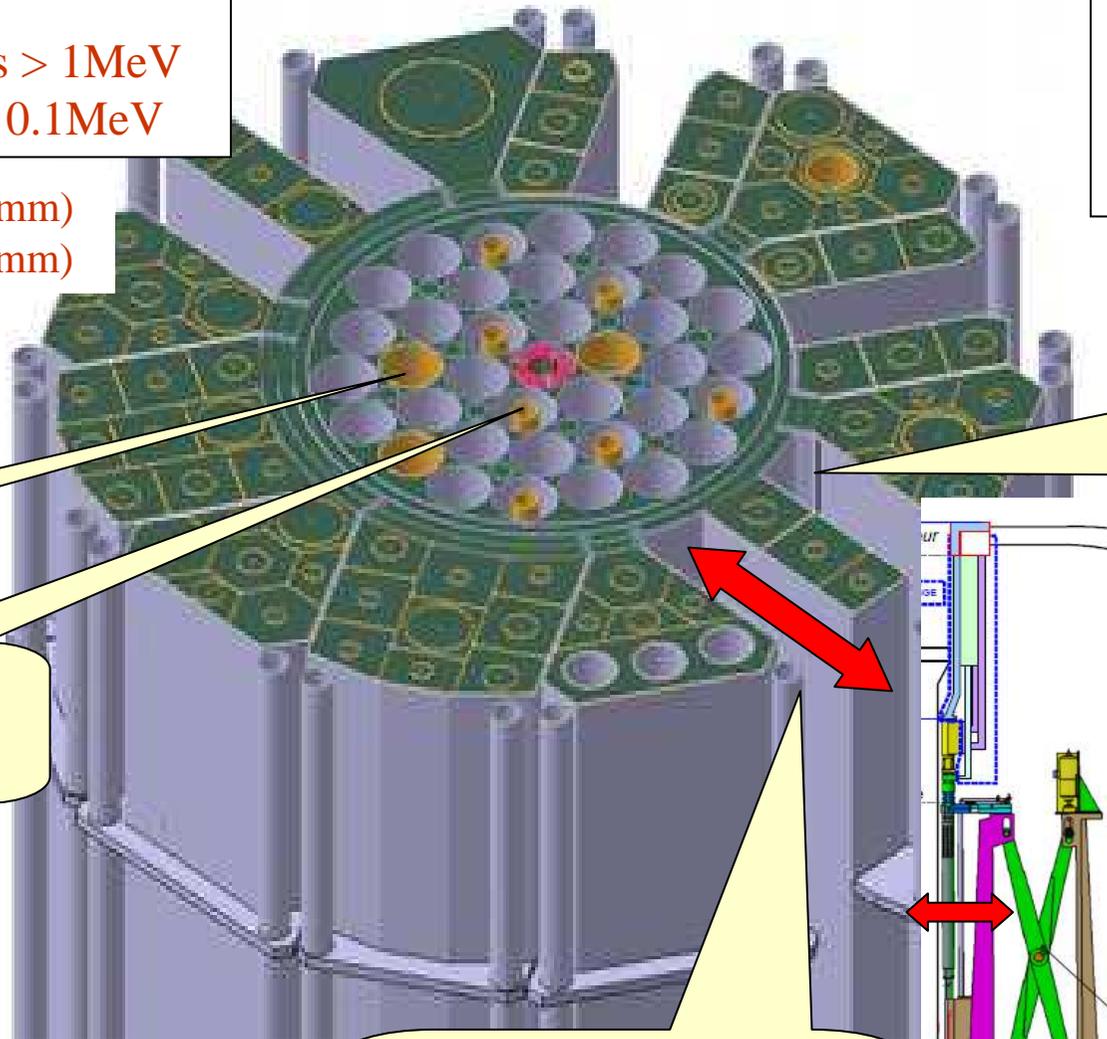
Fuel studies: up to 600 W/cm with a 1% ²³⁵U PWR rod

Fuel experiment

Material ageing (up to 16 dpa/y)

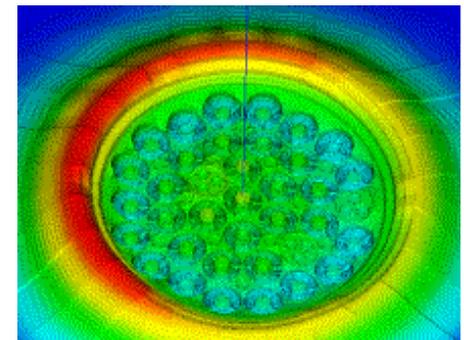
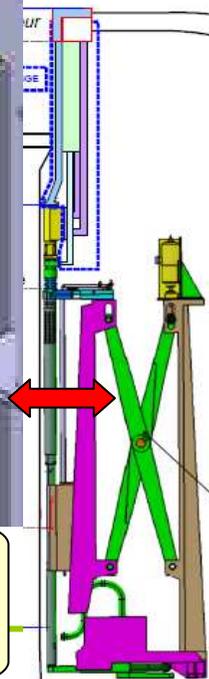


Fast neutron flux



IGORR13-TRTR

Displacement systems:
 • Adjust the fissile power
 • Study transients



Thermal neutron flux



JHR Consortium, a framework to operate JHR as a User-Facility open to International collaboration



↪ JHR Consortium, economical model for investment & operation

- ✓ CEA, owner & nuclear operator with all liabilities
- ✓ JHR Members owner of Guaranteed Access Right
 - ☞ In proportion of their financial commitment to the construction
 - ☞ With a proportional voting right in the Consortium Board
- ✓ A Member can use totally or partly his access rights
 - ☞ For implementing **proprietary programs** with full property of results
 - ☞ and/or for participating to the **Joint International Programs** with other Partners
 - To address issues of common interest & key for operating NPPs
 - ☞ Operation cost paid only for utilized access rights

JHR present partnership: research centers & Industrial companies



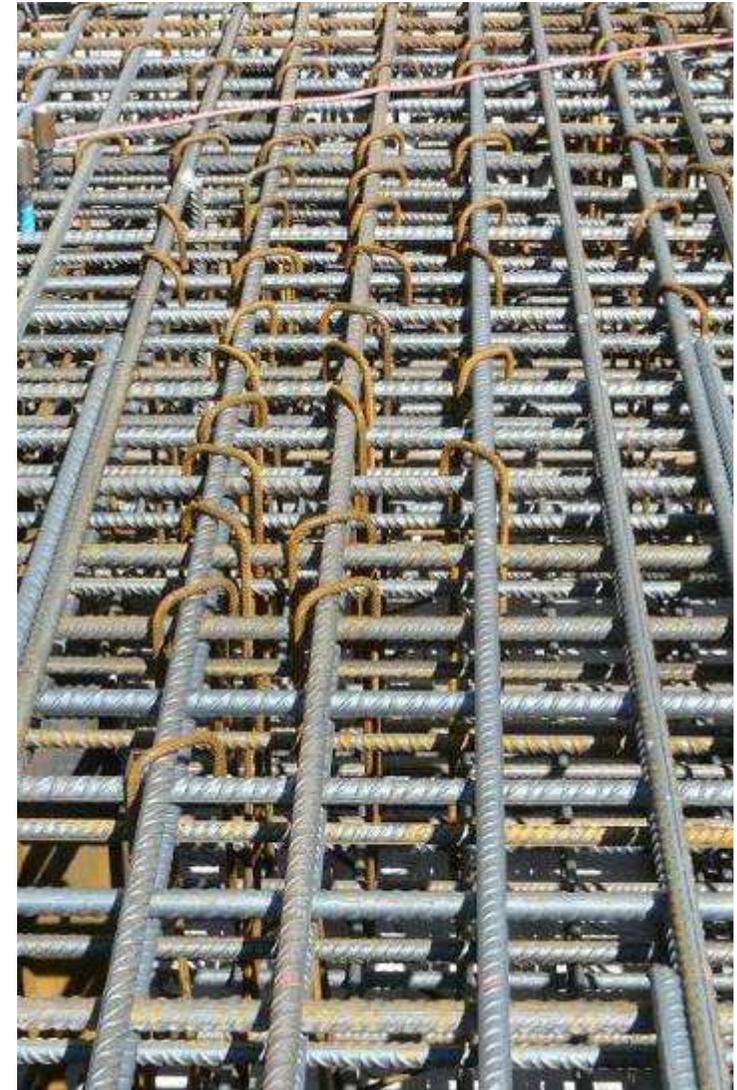
JHR

Civil construction works



↪ Installation of the inferior basement reinforced bars

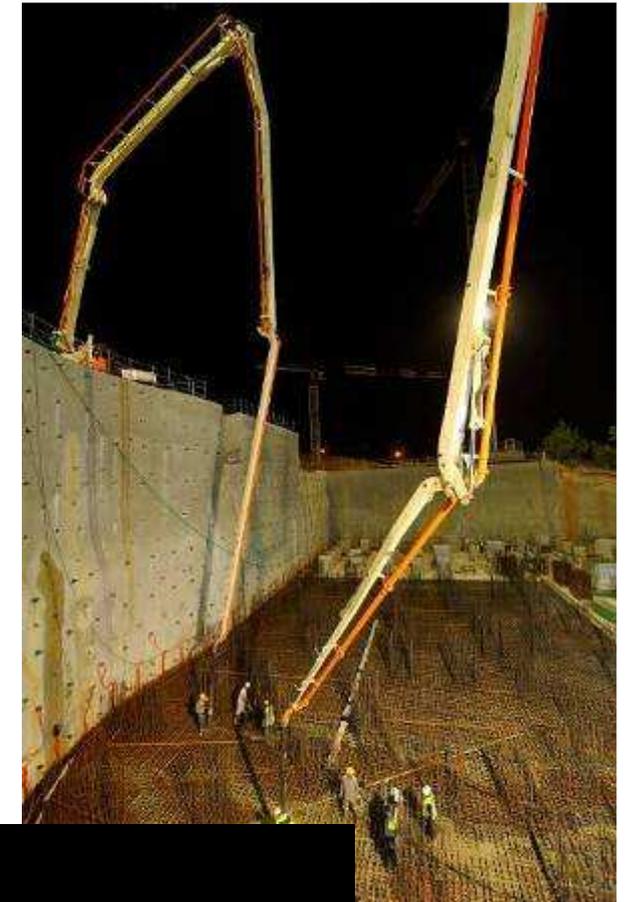
- ✓ Around 275 kg of steel bars per concrete cubic meter
- ✓ Up to 3 layers of bars, 32mm in diameter, per face and per horizontal direction



Civil works

↳ Pouring of the inferior basement

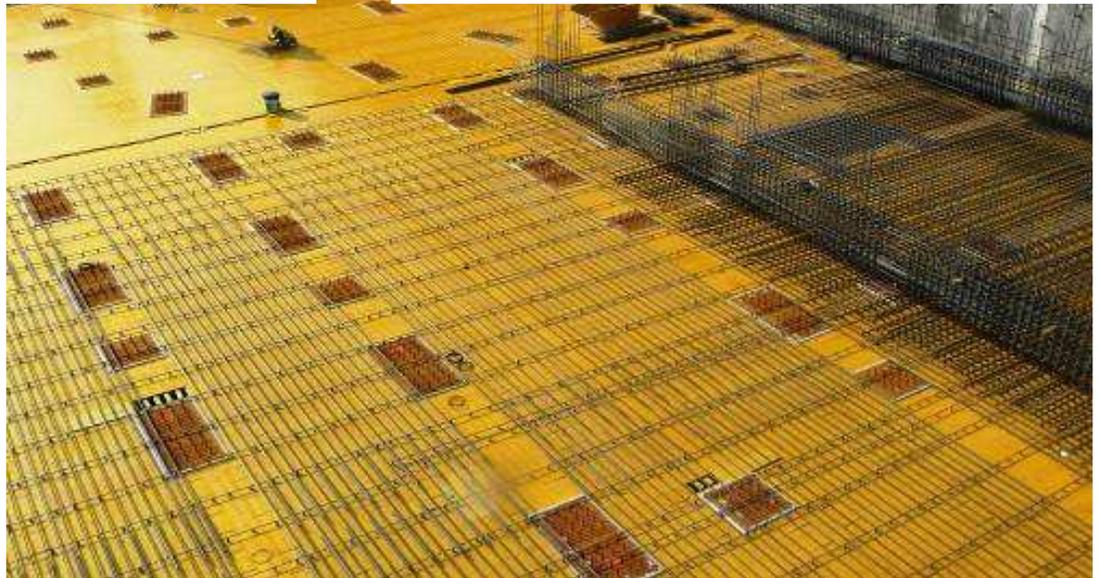
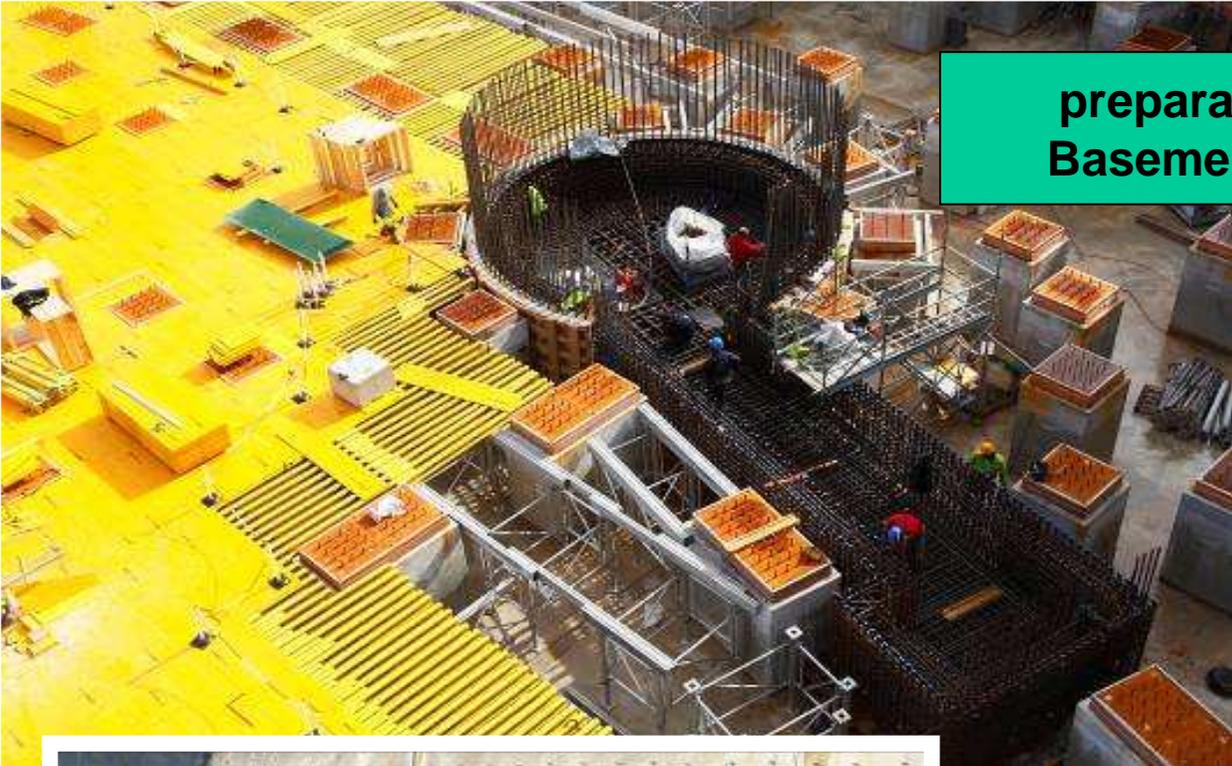
- ✓ 4,000 concrete m³ August 2009
- ✓ Performed in 5 phases (5 blocks), from 200 m³ to 1500 m³
- ✓ The job was managed by night:
 - ↳ to have acceptable temperatures for the concrete
 - ↳ to avoid the traffic



Anti-sismic pads



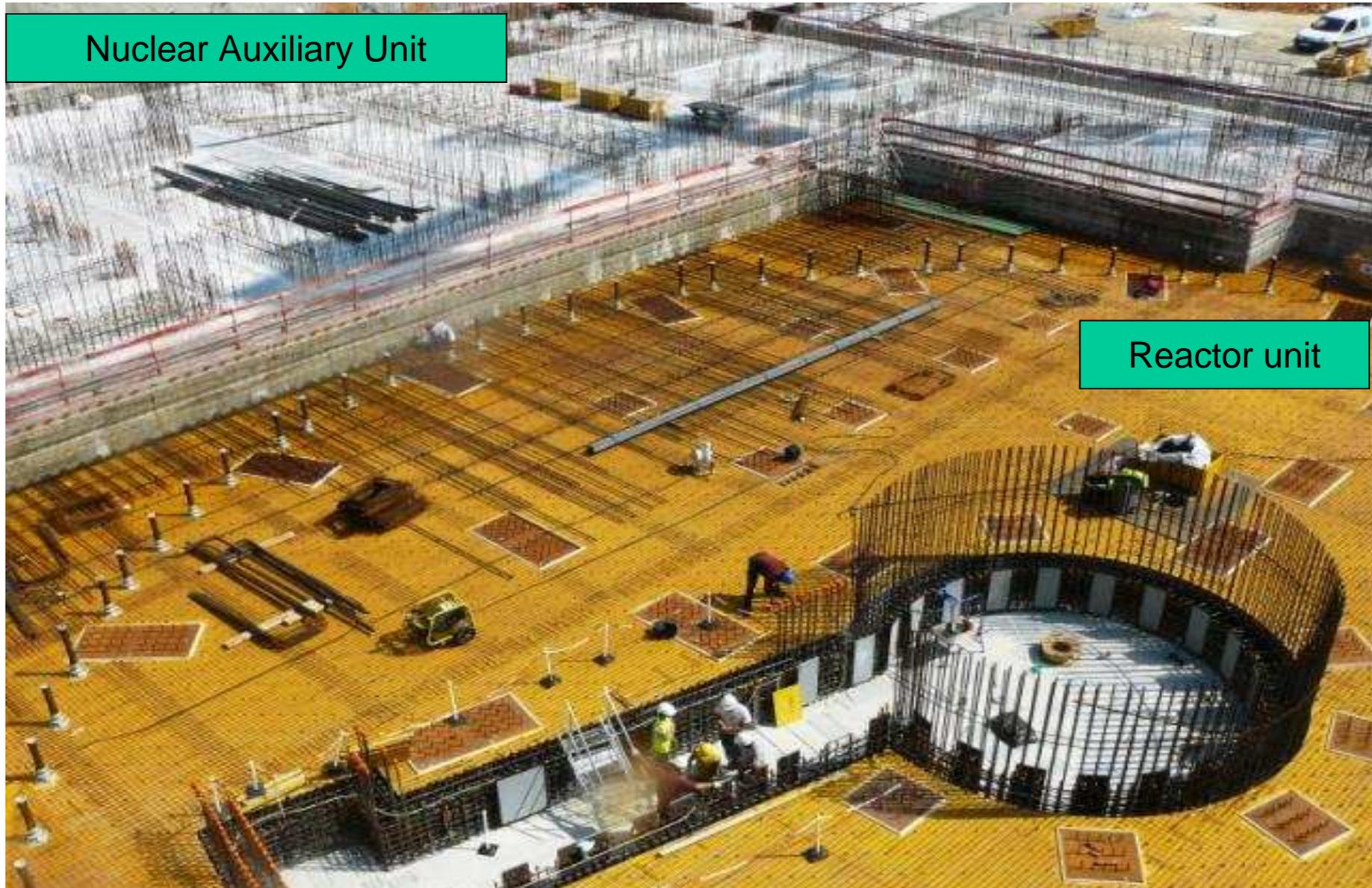
preparation of upper
Basement (June 2010)



View of Nuclear Unit –July 2010



Nuclear Auxiliary Unit



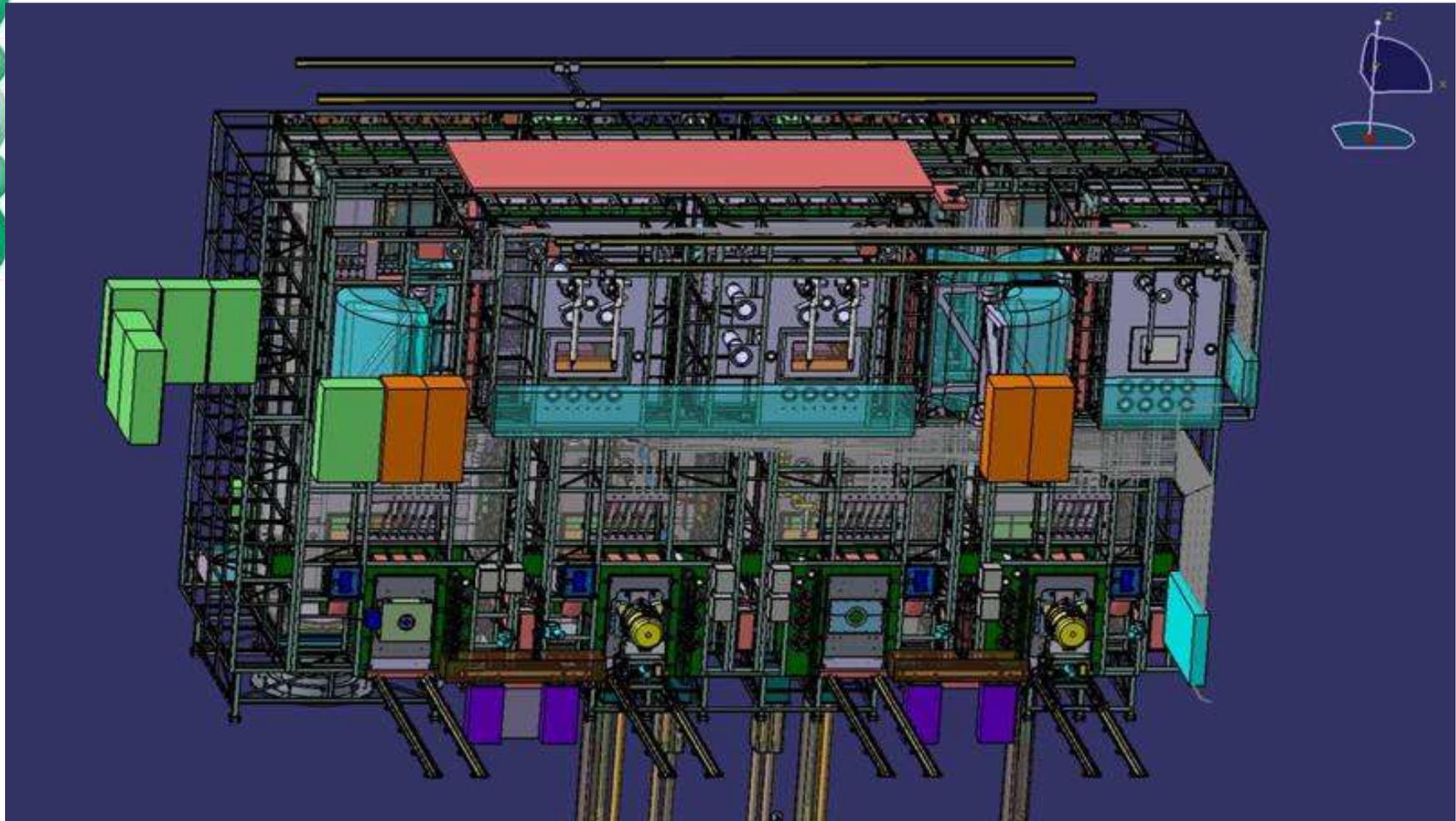
Reactor unit



The Hot Cells for the Jules Horowitz Reactor

Ing. Jiří Žd'árek CSc.

Hot Cells



Spanish in-kind contribution to the JHR project

Heat EXchangers + EXperiment SIMUlator (EXSIMU)

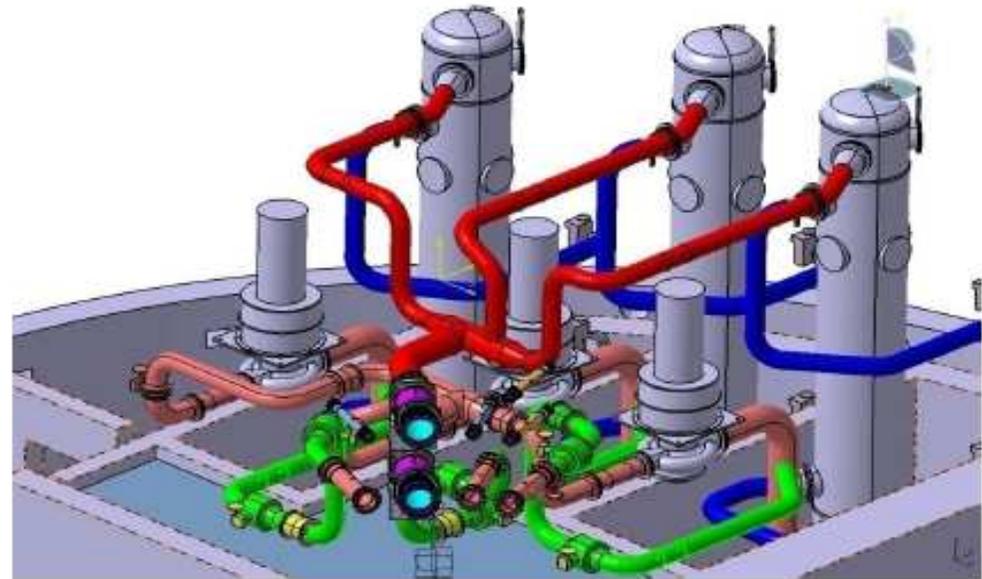
E. González

CIEMAT, CSN, EA, ENSA, ENUSA, SOCOIN, TECNATOM



Heat Exchangers CONCEPT

Design, manufacturing and supply of Three (3) Heat Exchangers for Primary Circuit (RPP)



General view of complete RPP

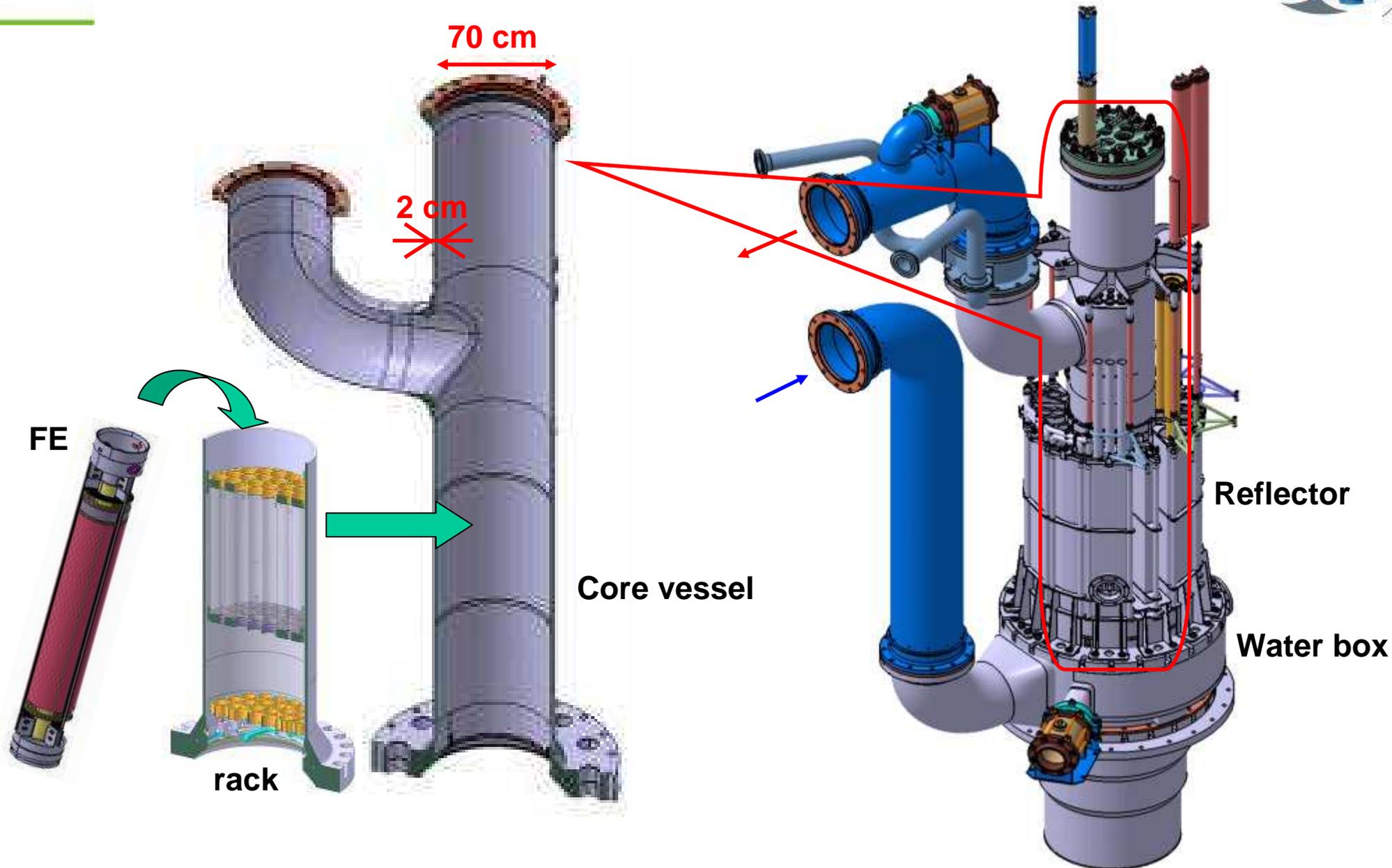
OBJETIVES:

1. To guarantee a thermal power of 110MWt (36,67 MW) under normal conditions of primary and secondary circuit
2. To act like secondary barrel of primary fluids



Some Technical highlights

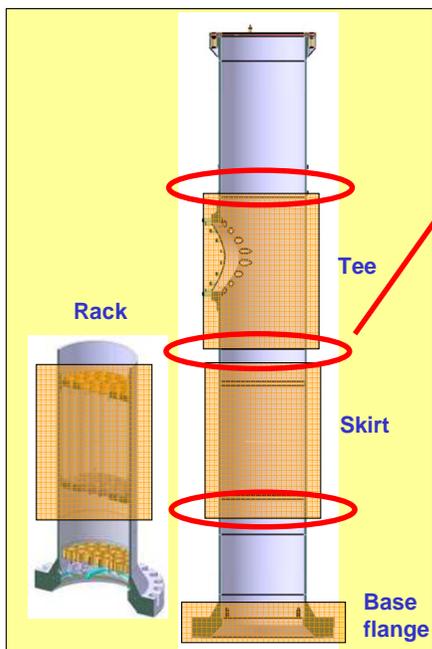
Internal structures qualification process



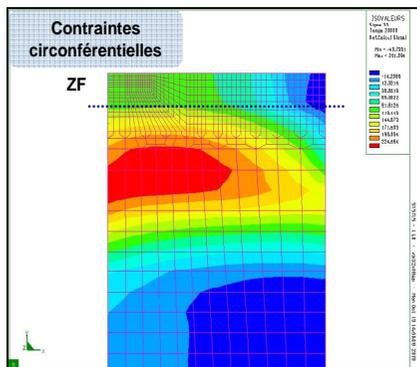
Qualification program

Main stages and decisions

2009 – 2010 : Welding process qualification and optimisation on full size skirts on demonstrator



End 2009 :
Two welding solutions
capables for qualification
phase
End 2010 : Regulatory
qualification (QMOS)



Circumferential welding strength simulation

JHR Fuel Qualification

The EVITA program in BR2

(see Mr Koonen presentation this conference)

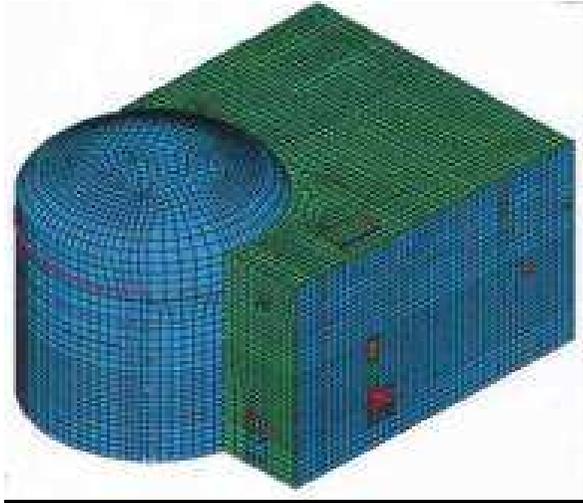




Impact on new Safety regulation on building a new MTR

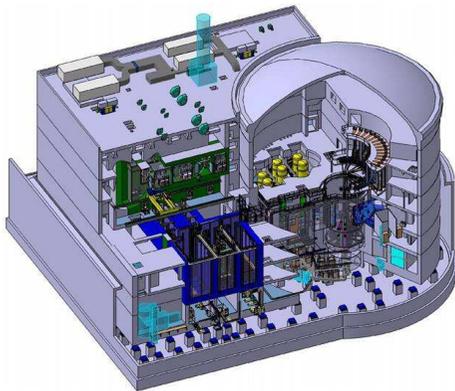
(see Mr Pascal presentation this conference)

↙ BUILDING



Confinement :

- Partially pre-stressed containment complying with large margins with leak tightness criteria, in case of Master Severe Accident (BORAX type)
- Automatic isolation in case of BORAX type accident
- Leak off zone and dynamic confinement with double isolation of penetrations



Installation on aseismic pads



Columns bear and aseismic pads

Sismic risk :

- ~200 aseismic pads and suitable rebars
- Distorsion limitations and easier design of the water block

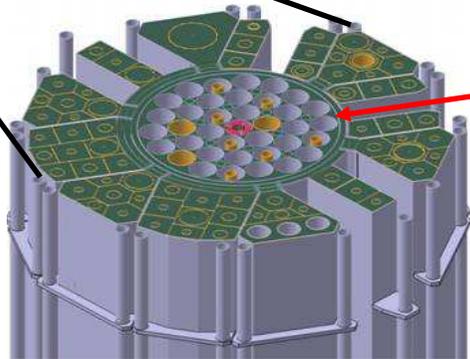
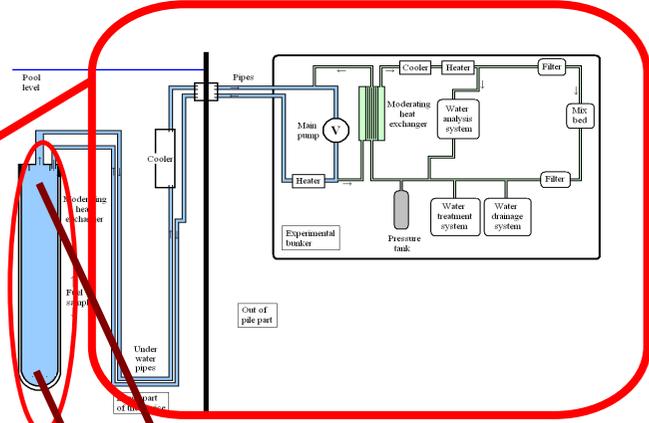
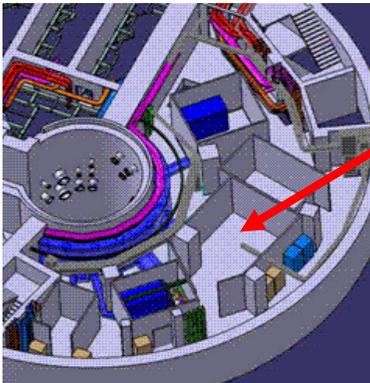
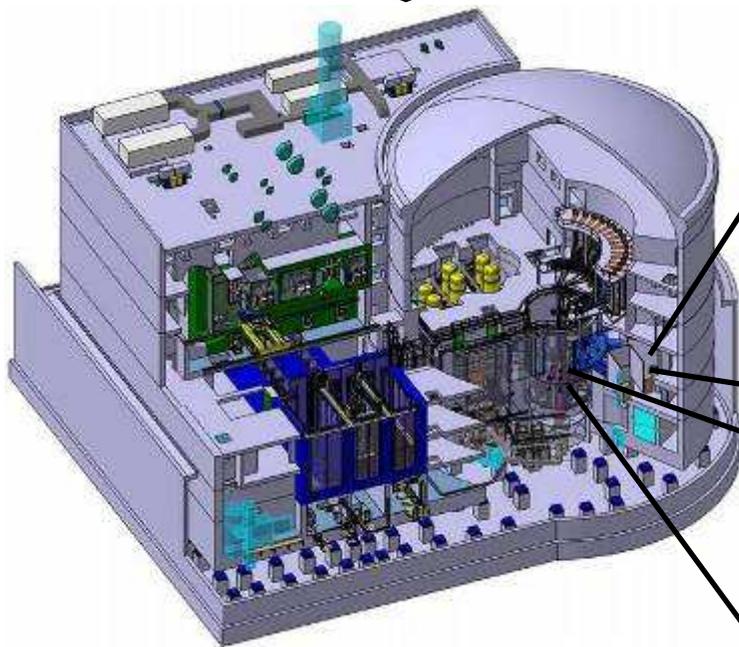


JHR Experimental Capacity

The different levels of experimental capacities

Reactor capacities

The experimental hosting system capacities
(dedicated to an experimentation family)



Sample holder and instrumentation
(dedicated to an experiment)

Hosting experimental systems under development



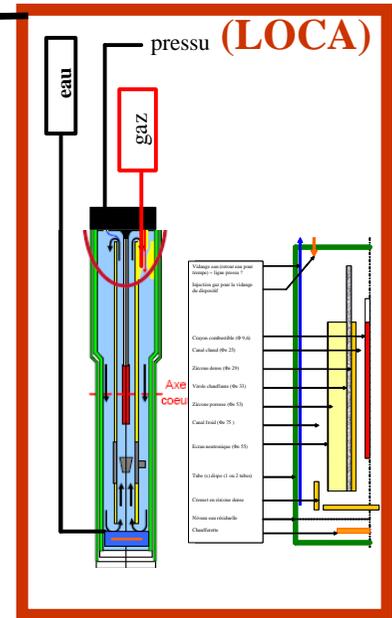
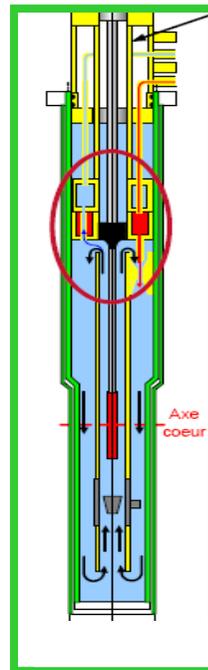
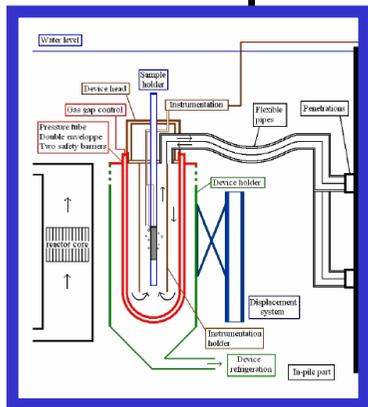
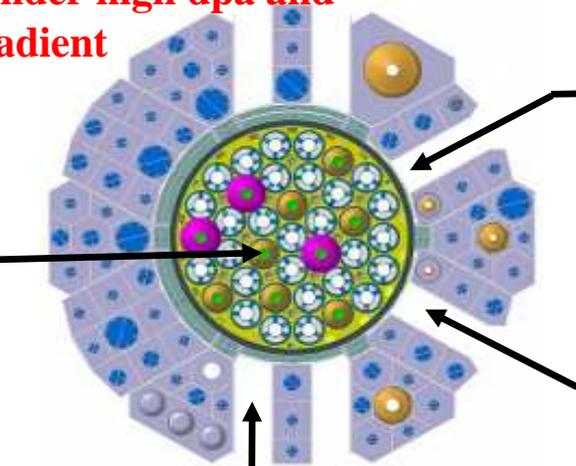
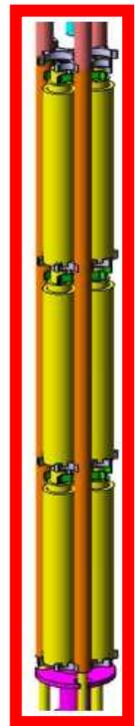
SCIENCE,
MODELLING,
TECHNOLOGIES
TRAINING

CALIPSO & MICA (See Mr Moulin presentation this conference)

For material testing under high dpa and controlled thermal gradient

For fuel testing under accidental conditions

LORELEI



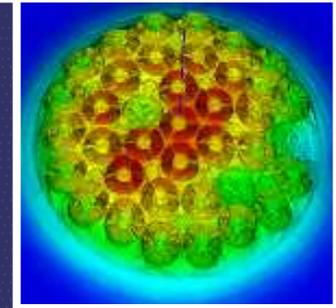
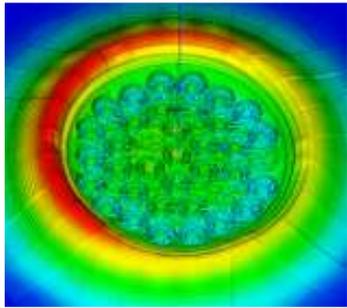
MADISON

For fuel testing under nominal conditions
(see Mr Roux presentation this conference)

ADELINE

For fuel testing under off-normal conditions and FP online measurements

Up to 20 simultaneous experiments

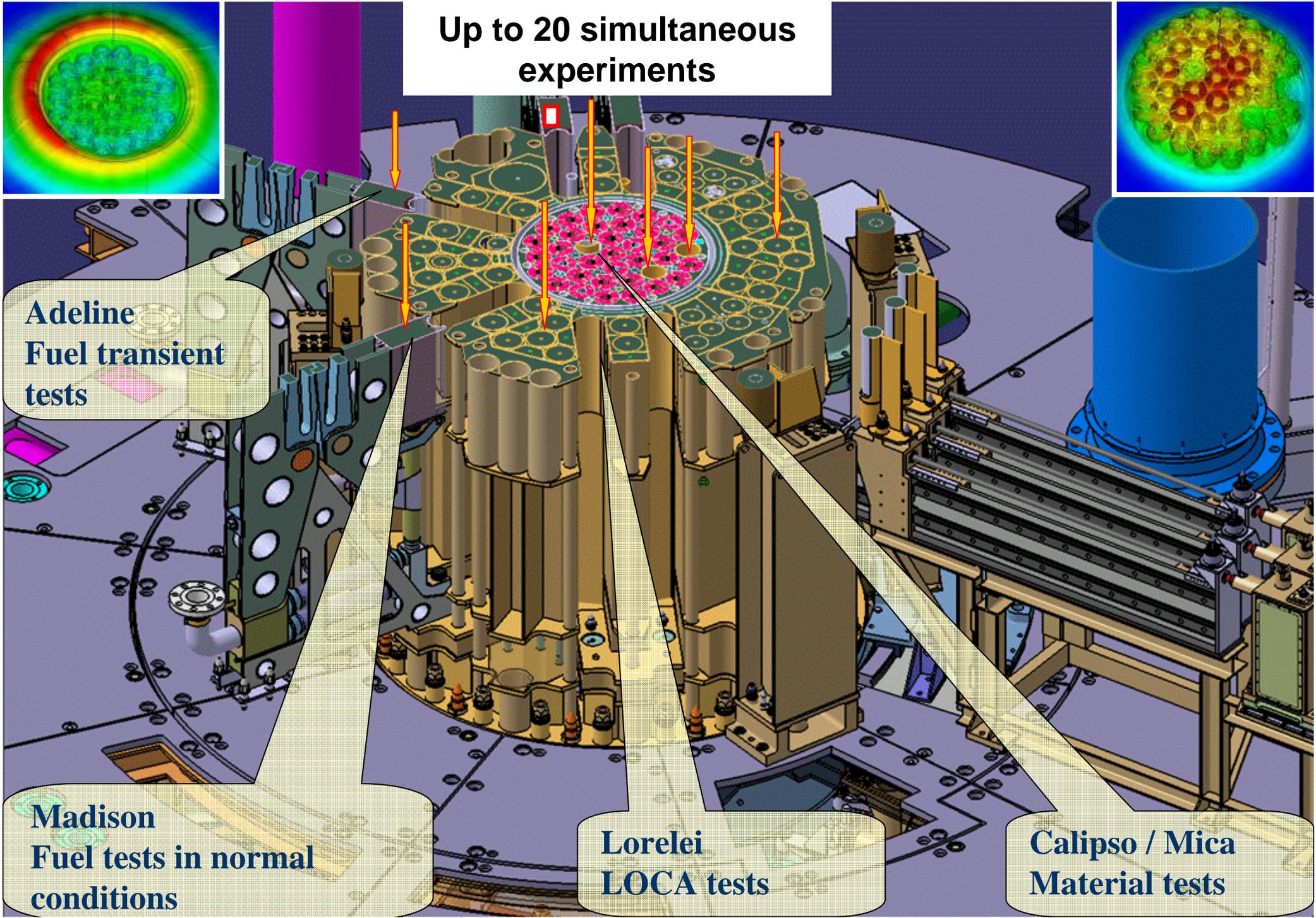


Adeline
Fuel transient tests

Madison
Fuel tests in normal conditions

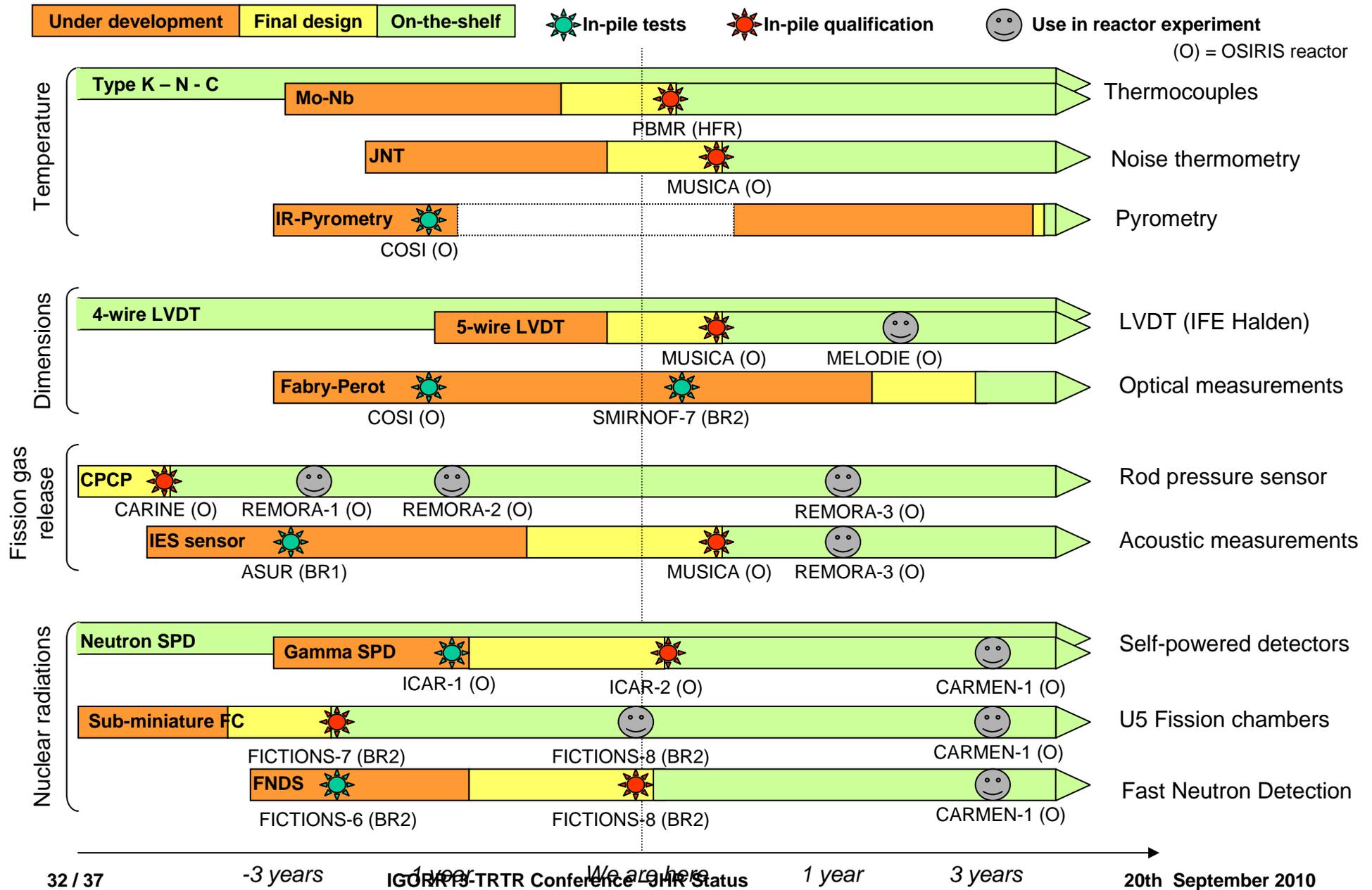
Lorelei
LOCA tests

Calipso / Mica
Material tests



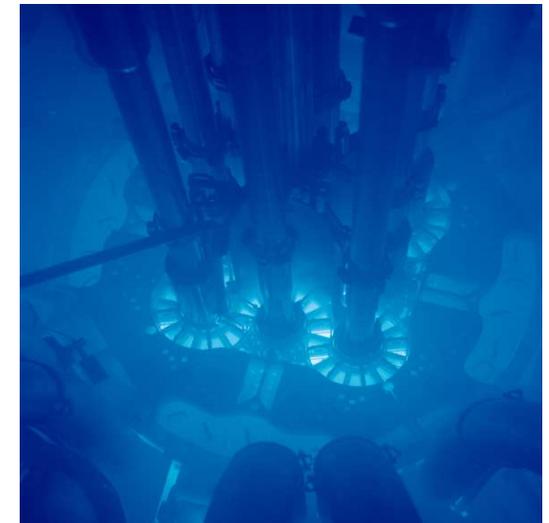
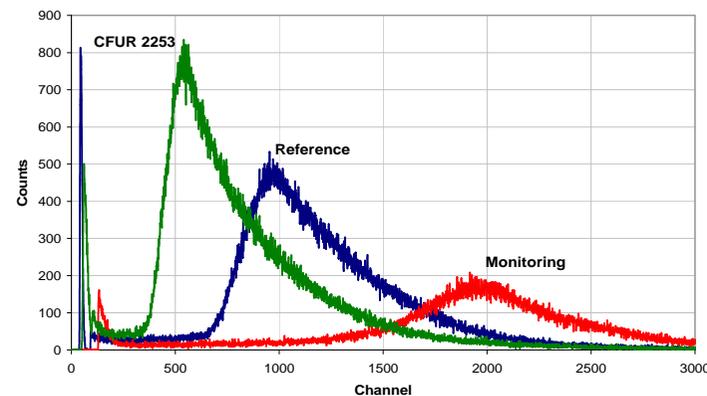


Importance of on-line measurement: the R&D program on instrumentation within an international framework



Example: MOU between INL and CEA for Cooperation in Instrumentation for Research Reactors

Phase 1 : fission chamber measurements in ATR-C (Oct. 2010)



Non Destructive Examination Benches in JHR -VTT collaboration

(see Dr Parrat presentation this conference)

Objectives

Initial checks of the experimental loading
Adjustment of the experimental protocol
Final NDE tests after the irradiation phase

Gamma and XR scanning system & multipurpose test benches
in Hot cells

Sample examination

Neutron imaging stand
in reactor pool

**Test device
examination**

X-ray & γ stands

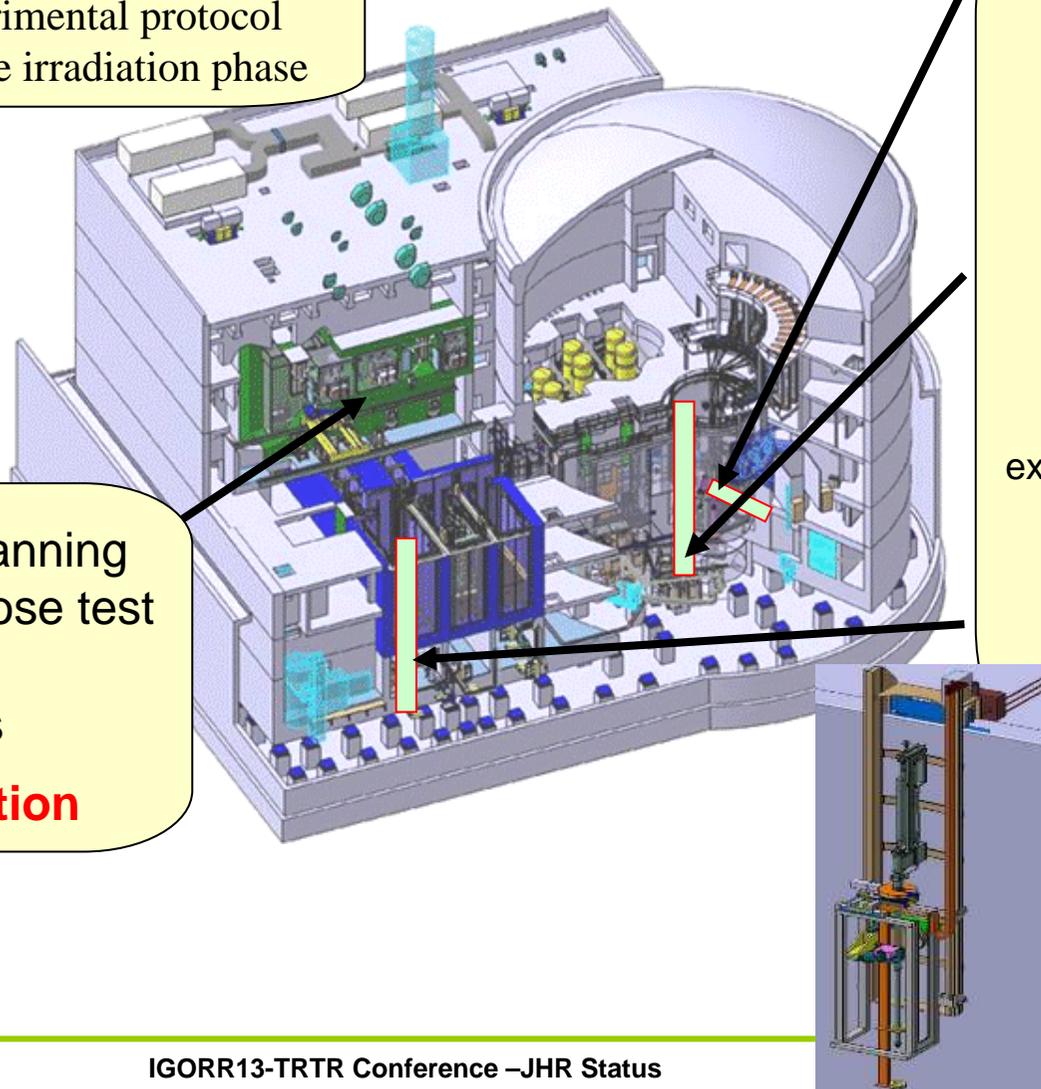
in reactor pool

(short lived γ emitters ;

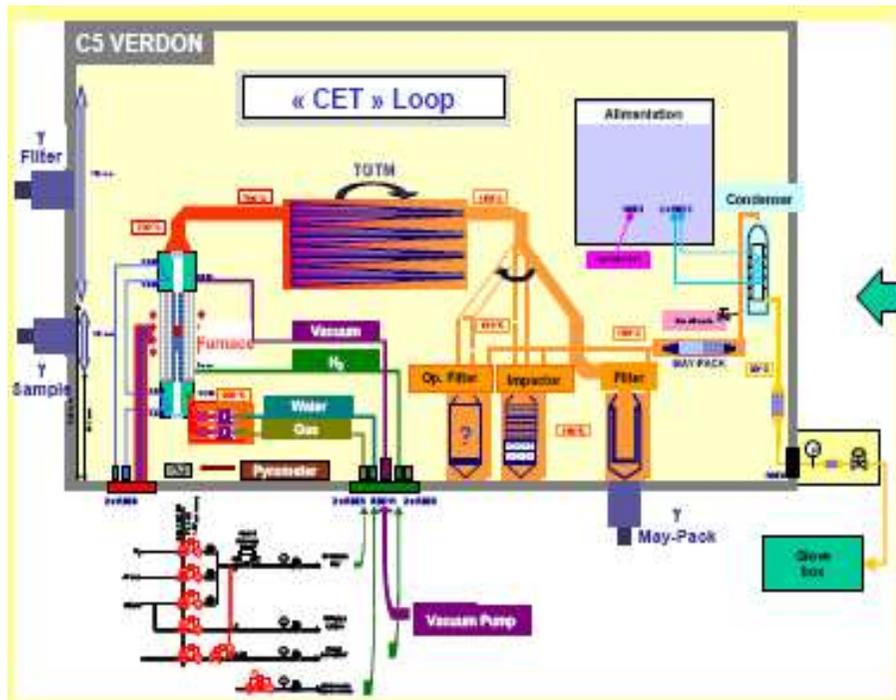
examinations during intercycles)

X-ray & γ stands

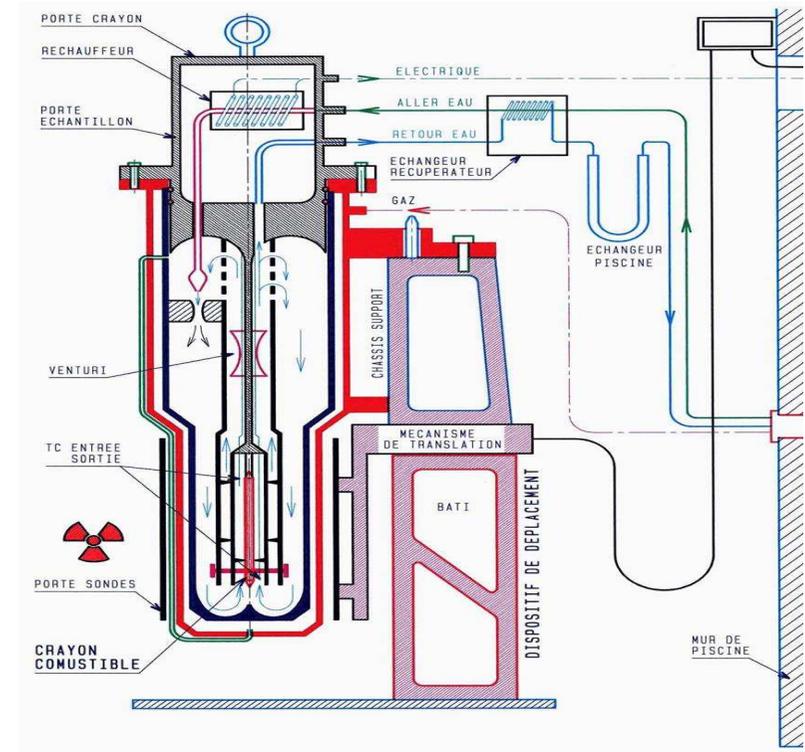
in storage pool



Building-up the scientific community around JHR: the Jules Horowitz International Programme (JHIP) Approach



CEA Hot-Cell Loop VERDON



CEA Ramps Test device in OSIRIS ISABELLE



Jules Horowitz International Programme (JHIP)



↪ Strategic Scope

- ✓ To address fuel and materials issues of common interest that are key for operating plants and future NPP
- ✓ Centred around an efficient utilization of JHR features
- ✓ Operates in synergy with technical infrastructure and expertise available in member country laboratories

↪ Organisation: To implement the JHIP as an OECD/NEA project

↪ Propose a two phases project:

↪ Phase 1: R&D programs on CEA existing facilities (OSIRIS, LECl, LECA...) to prepare future JHR experimentations (2012-2015)

↪ Phase 2: R&D programs on JHR (2016-2019)





Thank you for your attention...

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