



# Upgrade of neutron flux monitoring systems of research reactors with digital systems

June 2025



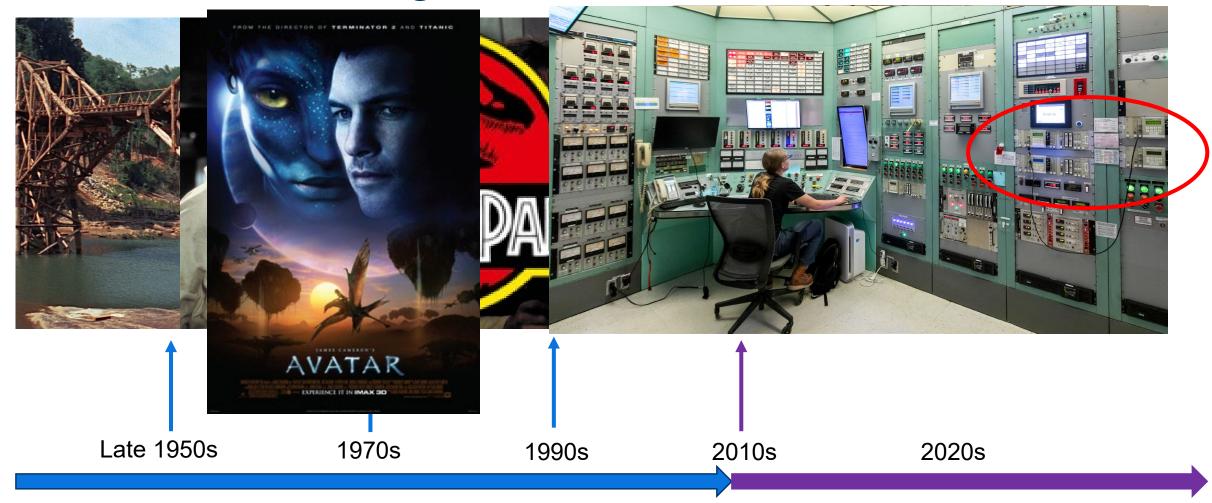
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This presentation will focus on the connection between:

- the Oscars (Academy Award)
- lifecycle costs of NFMS systems
- Mirion proTK<sup>TM</sup> Neutron Flux Monitoring Systems



And the Oscar goes to....



Time to go digital worldwide!



## Situation at customer site

Most research reactors were commissioned in the 1950s - 1960s.

#### Now – System:

- High costs to maintain systems (time, spare parts, human resources)
- High efforts necessary to make measurements reliable
- High efforts for adjustment of measurements

#### Now – Environment:

- Slight advancements in information technology
- Different control systems
- Change in nuclear regulations and standards
- Advancements in (nuclear) safety systems
- Government budget are tighter on nuclear
- Availability of trained engineers



# Closer look at analog NFMS systems

One of the major issues analogue systems must overcome is the **obsolescence** of analogue components.

- Functions become more complex and sometimes impossible to integrate in an analogue system.
- Confusing number of knobs, switches, buttons, meters and jacks.
- Oxidation of rarely used potentiometers and switches.
- Important functions like e.g. logarithmic characteristic, threshold or time constant are subject to drift and must be periodically tested.
- Time costly periodic tests, full loop tests are necessary.
- · Only hardware qualification necessary.

"Over the lifecycle, 80% of the TCO (Total Costs of Ownership) are operational costs."



# Mirion proTK<sup>TM</sup> platform - digital processing systems

It has been shown that digital I&C has a series of advantages compared to its analogue predecessors:

- increased performance
- better adaptability
- higher flexibility
- higher functionality
- improved safety and reliability
- reduced risk of human error by providing an intuitive interface
- simplified periodical testing
- and as a consequence, its overall "life cycle" costs are lower.

The digital signal processing channels of the proTK<sup>™</sup> platform offer all the advantages of a digital signal processing system and has a proven reliability through more than 4000 operation years, achieved with more than 400 installed channels.



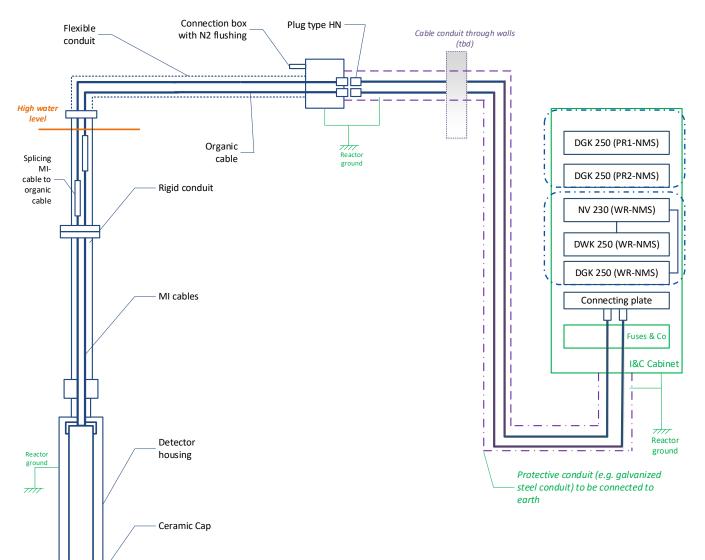
### Application in BTRR: Neutron Measurement System (NMS)



- BAEC TRIGA Research Reactor (BTRR)
- 3 MW TRIGA Mark-II Research Reactor in Bangladesh
- Existing Neutron Measurement System (NMS)
   has been modernized.
  - One (1) wide-range neutron monitoring system (WR-NMS),
     with 1 x wide-range fission chamber (WR FC)
  - Two (2) independent linear power-range
    neutron monitoring systems (PR-NMS) with signals from
    two uncompensated neutron ionization chambers (UIC)

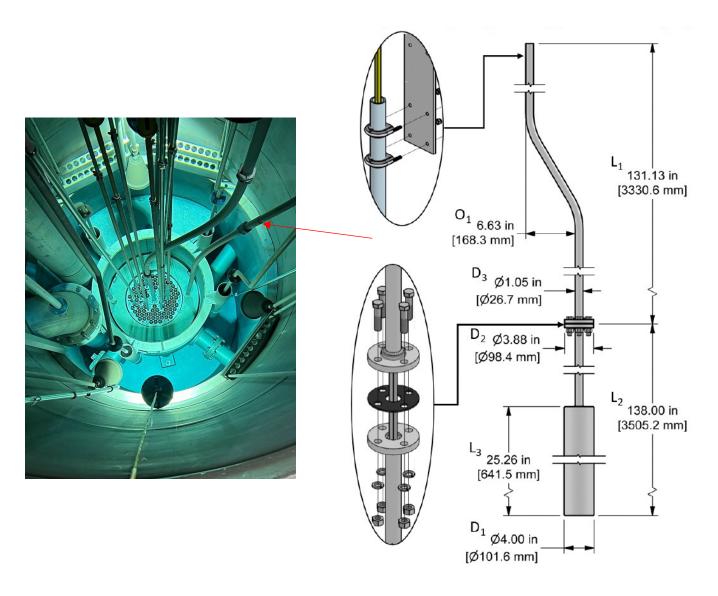


# **Application in BTRR: Schematic**





## Application in BTRR: Detector assemblies solution



- ✓ Mechanical components for mounting and positioning detectors in suitable locations around the reactor core.
- ✓ Watertight housing from aluminum alloy 6061, delivered in two (2) sections (joined using a gasket and stainless-steel fasteners).
- ✓ For Ion Chamber, Fission Chamber or Proportional Counter (BF<sub>3</sub> filled or B-10 lined) suitable.



# Mirion proTK<sup>TM</sup> Neutron Flux Monitoring Systems

The **proTK**<sup>TM</sup> for **Neutron Flux Monitoring Systems** combines long term experience in design and manufacturing of both detectors and digital signal processing electronics.

This equipment has the **highest level of safety relevance** and reliability and is qualified by several type tests and field-proven by excellent operational experience.

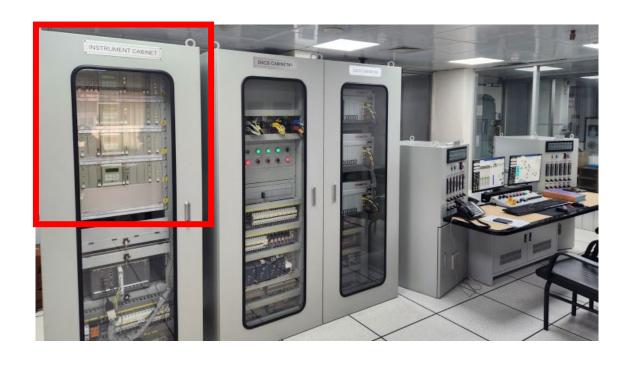
#### Main characteristics proTKTM digital systems:

- Modular, multi-microprocessor system
- Cycle time of signal processing starting with 5 ms
- Low heat C-MOS technology
- Software fixed in EPROM, efficient self monitoring
- Remote signal generators and signal simulation
- Qualified according to international standards

- → Simple and clear
- → Deterministic and Fast
- → Safe
- → Reliable
- → Testable
- → independent V&V and certifications



## Application in BTRR: Key benefits of Mirion solution



Press release WNN : <u>KAERI completes upgrade of Bangladeshi</u> research reactor - World Nuclear News

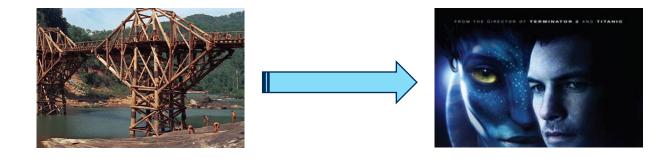
The designed solutions provide the following benefits to BTRR:

- Delivery of a turn-key solution (detector, cables, signal processing) with a user friendly and easy to operate human-machine interface due to the digital processing
- Software-based, modular design allows both systems:
- Ease of calibration and maintenance
- Possibility for easy future upgrades if desired by the owner/user.



# **Key Take-aways**

Don't built and destroy: Digitize, be future proof, and save money and time!



- Mirion's proTK<sup>™</sup> provides essential equipment for neutron flux monitoring and other safety-critical applications in nuclear power plants & research reactors.
- The modular proTK™ channels with micro-controller-based signal processing enable efficient, customized safety functions, ensuring comfortable, safe, and economical reactor operation.

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